SECTION 07 xx xx

STRUCTURAL THERMAL BREAK

This guide specification is provided to the AEC community as a recommended starting point for architects, engineers and building enclosure consultants that utilize structural thermal break materials in their projects.

1. **GENERAL**
	* + 1. **SECTION INCLUDES**
				1. Structural Thermal Break Material

Structural thermal breaks or thermal spacer blocks fabricated from the following material:

Compacfoam thermal break material

Thermal breaks at the following connection locations to meet ASHRAE 90.1 wall or roof assembly U-value and continuous insulation requirements.

Specifier note: Edit the following list of locations as required for the project.

Roof equipment screen posts

Parapets

Fall arrest anchors

Dunnage posts

Thresholds

Fenestration support/ “buck”

Fenestration opening

Column base

Purlin thermal spacer block for metal panel attachment

* + - 1. **RELATED SECTIONS**

Specifier note: Edit the following list of related sections as required for the project.

* + - * 1. Section 01 xx xx – Passive House Design Requirements
				2. Section 01 xx xx – LEED™ Documentation
				3. Section 07 xx xx – Thermal and Moisture Protection
				4. Section 05 xx xx – Structural Steel
				5. Section 08 xx xx – Openings
			1. **REFERENCE STANDARDS**

Specifier note: Edit the following list of related sections as required for the project.

* + - * 1. American Institute of Steel Construction (AISC):

AISC 360 - Specification for Structural Steel Buildings, July 7, 2016.

* + - * 1. American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE):

ASHRAE 90.1-2016 - Energy Standard for Buildings Except Low-Rise Residential Buildings.

* + - * 1. ASTM International (ASTM): Latest versions of:

ASTM C 518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.

ASTM C 1363 - Standard Test Method for Thermal Performance of Building Materials and Envelope Assemblies by Means of a Hot Box Apparatus.

ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials.

ASTM D 695 – Standard Test Method for Compressive Properties of Rigid Plastics.

ASTM D 732 – Standard Test Method for Shear Strength of Plastics.

ASTM D 790 – Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics

ASTM E1354 - Standard Test Method for Heat and Visible Smoke Release Rates for Materials.

* + - * 1. National Fire Protection Association (NFPA):

NFPA 285 - Standard Fire Test Method for Evaluation of Fire Propagation Characteristics of Exterior Non-Load-Bearing Wall Assemblies Containing Combustible Components, 2019 Edition.

* + - * 1. Research Council on Structural Connections (RCSC):

Specification for Structural Joints Using High Strength Bolts, August 1, 2020.

* + - * 1. United States Green Building Council (USGBC):

1. LEED v4 - Leadership in Energy and Environmental Design for Building Design and Construction, January 22nd, 2019.

* + - 1. **SUBMITTALS**

Specifier note: Edit the following list of submittals as required for the project.

* + - * 1. Product Data: Submit manufacturer’s product data, specifications and other data needed to prove compliance with the specified requirements.
				2. Shop Drawings: Submit shop drawings showing details of construction including the dimensions and locations of Compacfoam, structural thermal break material.
				3. Delegated-Design Submittal: Structural calculations using design load conditions and wind loads if applicable.
			1. **DESIGN REQUIREMENTS**
				1. Thermal Design: Wall or roof assembly shall meet the prescriptive R-value or performance-based U-value as given in the ASHRAE 90.1 relevant code by state and climate zone. Wall assemblies shall meet the ASHRAE requirement for “continuous insulation” which prohibits thermal bridging.
				2. Structural Design: Fenestration connections, façade attachment connections and all other structural connections using thermal break materials shall be designed to the applicable AISC, RCSC, ASCE and local building design codes.
			2. **WARRANTY**
				1. Warranty: Provide manufacturer's standard limited warranty against defects in manufacturing.
			3. **DELIVERY, STORAGE AND HANDLING**
				1. Exercise care to avoid damage during loading, unloading storage and installation.
				2. Inspect material immediately upon delivery at site. Notify manufacturer of any damage prior to installation of material.
				3. Store, protect and handle material per manufacturer recommendations to avoid, damage or deterioration. Keep material clean, dry and free of dirt or other foreign matter and protect from weather and other construction activities.
1. **PRODUCTS**
	* + 1. **PERFORMANCE REQUIREMENTS**
				1. Structural Performance: Provide structural thermal break material that meets or exceeds the requirements for the applicable design code. Thermal break material shall be designed to safely transfer moment, shear and wind loads as given and satisfy deflection and/or creep requirements per applicable code.

Design loads: In accordance with state building code and minimum wind loads for components.

* + - * 1. Thermal Performance: Wall or roof assembly shall meet ASHRAE 90.1 prescriptive R-value or performance-based U value requirements. Effective R and U values of assemblies should be calculated or modeled per ASHRAE guidelines. Select thermal break material thickness to meet project requirements. Wall assemblies shall not have structural connections which create thermal bridging (fenestration openings, cladding clips, z-girts, curtain wall connections). Roof assemblies shall not have structural connections which create a thermal bridging (roof posts, dunnage, fall arrest anchors).

Accessories: TBM-1 washers and bushings. Use if applicable to further reduce heat loss via the bolts through a bolted connection.

Specifier: Specify the thickness of the thermal break here by location and/or on the interface details on drawings. Also specify whether thermal washers and bushings are required.

* + - 1. **MANUFACTURER**
				1. Basis-of-Design Manufacturer: Thermal Bridging Solutions, Tel: 888-401-0527. Email: sales@thermalbridgingsolutions.com. Web: www.thermalbridgingsolutions.com.
				2. Thermal Break Material: Compacfoam, with the following properties:

CF ECO (99% pre-consumer, recycled content)

Compressive Stress@5%deflection: ASTM C165 138 psi.

Compressive Stress@10%deflection: ASTM C165 253 psi.

Thermal Conductivity: ASTM C518 0.31 BTU in/ hr/sf/ degree F.

Thermal Resistance (R value): ASTM C518 3.2 per inch

Compressive Modulus: ASTM D695 6,670 psi.

CF 100

Compressive Stress@5%deflection: ASTM C165 115 psi.

Compressive Stress@10%deflection: ASTM C165 200 psi.

Thermal Conductivity: ASTM C518 0.27 BTU in/ hr/sf/ degree F.

Thermal Resistance (R value): ASTM C518 3.7 per inch

Compressive Modulus: ASTM D695 5,800 psi.

CF 150

Compressive Stress@5%deflection: ASTM C165 190 psi.

Compressive Stress@10%deflection: ASTM C165 275 psi.

Thermal Conductivity: ASTM C518 0.29 BTU in/ hr/sf/ degree F.

Thermal Resistance (R value): ASTM C518 3.4 per inch

Compressive Modulus: ASTM D695 9,570 psi.

CF 200

Compressive Stress@5%deflection: ASTM C165 210 psi.

Compressive Stress@10%deflection: ASTM C165 500 psi.

Thermal Conductivity: ASTM C518 0.32 BTU in/ hr/sf/ degree F.

Thermal Resistance (R value): ASTM C518 3.1 per inch

Compressive Modulus: ASTM D695 10,700 psi.

CF 300

Compressive Stress@5%deflection: ASTM C165 470 psi.

Compressive Stress@10%deflection: ASTM C165 920 psi.

Thermal Conductivity: ASTM C518 0.37 BTU in/ hr/sf/ degree F.

Thermal Resistance (R value): ASTM C518 2.7 per inch

Compressive Modulus: ASTM D695 23,490 psi.

CF 400

Compressive Stress@5%deflection: ASTM C165 580 psi.

Compressive Stress@10%deflection: ASTM C165 1,400 psi.

Thermal Conductivity: ASTM C518 0.45 BTU in/ hr/sf/ degree F.

Thermal Resistance (R value): ASTM C518 2.2 per inch

Compressive Modulus: ASTM D695 29,000 psi.

Specifier: All densities of Compacfoam thermal break material have the following properties:

Ozone Depleting Potential (ODP) 0

Global Warming Potential (GWP) 5

Halogenated Fire Retardants (HBCD) 0

Hydrochlorofluorocarbons (HCFC/CFC) 0

Compacfoam material is Red List free.

* + - * 1. Other acceptable manufacturers include:

General Plastics R-9300

Fabreeka RF series

Foamglass

 All thermal break materials are subject to compliance with design code requirements.

1. **EXECUTION**
	* + 1. INSPECTION
				1. Examine substrates for compliance with requirements for installation. Proceed with installation only after unsatisfactory conditions have been corrected.

Faces or surfaces which will make contact with the thermal break material shall be smooth, flat and parallel.

Concrete surfaces must be free from ridges or high spots.

* + - 1. INSTALLATION
				1. Install thermal break material in accordance with manufacturer's instructions and approved submittals in accordance with the original design.

END OF SECTION